

# XSPSP1

**Function:**

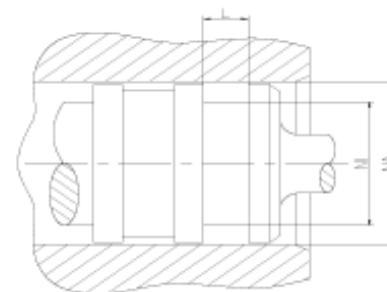
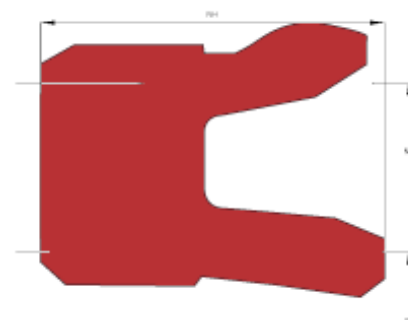
Piston seals are designed to seal the pressurized hydraulic fluid against the atmosphere or between two pressurized spaces.

**Features:**

- Asymmetrical, single acting piston seal for pneumatic applications, designed with interference on the ID which provides a good static fit in the groove.
- Special designed sealing lip to retain the lubrication film and prevent dry running.
- Excellent static and dynamic sealing performance.
- Useable for long stroke lengths.
- Negligible tendency to “stick-slip”, small break-away loads after long standstill.

**Application:**

Reciprocating pistons in pneumatic cylinders, suitable for dry and lubricated air. Universal piston seal for small extrusion gaps and minor load impacts. Max. pressure 25 bar, max. speed 1 m/s.

**Seal housing recommendation:**

Tolerances	[mm]	
L < 10mm	+ 0.2	
L ≥ 10mm	+ 0.3	
Ø NA	H9	
Ø NI	h10	

Surface roughness	Rtmax [μ]	Ra [μ]
Bottom of groove	≤ 6.3	≤ 1.6
Face of groove	≤ 15	≤ 3

Sliding surface	Rtmax [μ]	Ra [μ]
PU, elastomeres	≤ 2.5	≤ 0.1 - 0.5
PTFE	≤ 2	≤ 0.05 - 0.3

**Installation:**

Snap-in installation